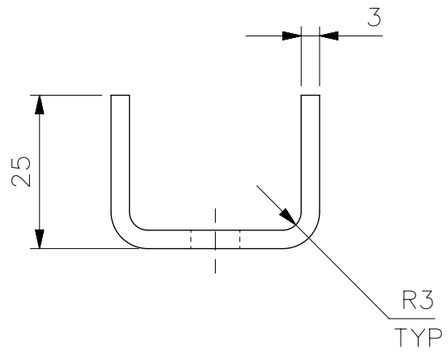

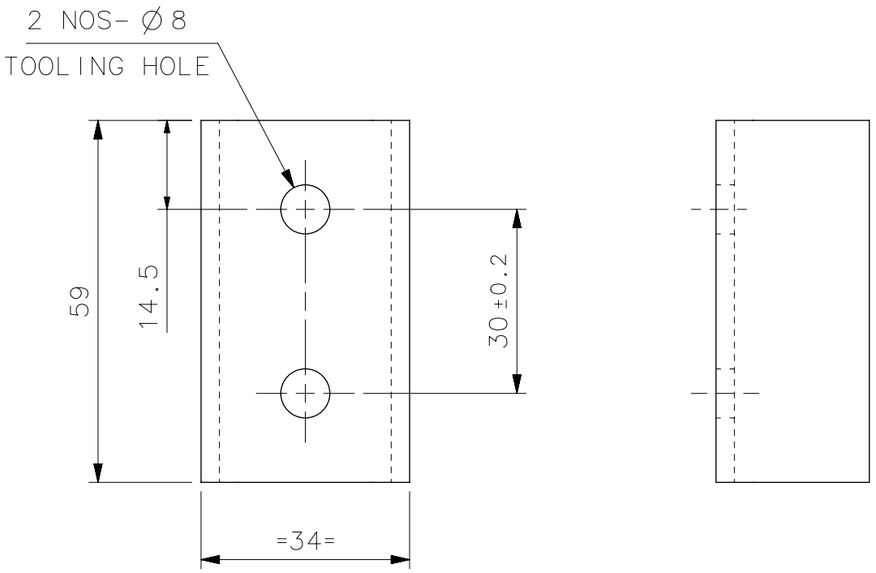

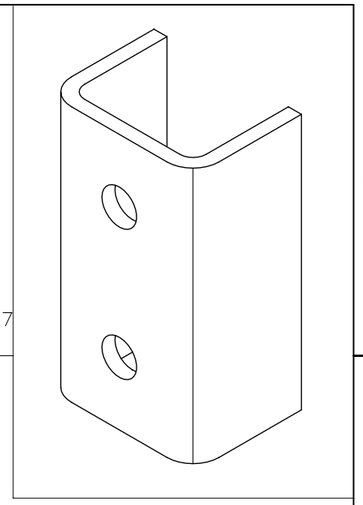

UNSPECIFIED TOLERANCES :

1. FORMING TO FORMING	
UP TO 500	±0.5
ABOVE 500	±0.8
2. CD BETWEEN HOLES	
IN ONE PLANE	±0.2
IN DIFFERENT PLANES	±0.5
3. FORM TO PIERCE	±0.5
4. ANGULAR TOLERANCE	±1°
5. HOLES SIZES	+0.2/-0
6. SLOT SIZES	±0.8
7. GENERAL TOLERANCES	
UP TO 300	±0.8
ABOVE 300	±1.0
8. FLANGE WIDTH	+1.0/-0.7
9. JOGGLE DEPTH	+0.3/0

NOTE :-

PART MUST BE FREE FROM FRACTURE, BURRS AND SHARP CORNERS AND ANY SURFACE IMPERFECTION THAT MAY AFFECT FIT OR FUNCTION OF THE PART.

PART MUST BE FREE FROM STRETCHING, SCORING AND WRINKLE.

DEVELOPED SIZE 73X59X3

<SC> :SIGNIFICANT CHARACTERISTICS ▽ :CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

DIMENSIONS

LINEAR IN mm.		OVER	0.5	3	6	30	120	400	1000	2000
		UPTO	3	6	30	120	400	1000	2000	4000
f	FINE	(X.XXX)	± 0.05	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5	-
m	MEDIUM	(X.XX)	± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2
c	COARSE	(X.X)	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3	± 4
v	VERY COARSE	(X)	-	± 0.5	± 1	± 1.5	± 2.5	± 4	± 6	± 8

ANGULAR IN deg.		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.					
	OVER	-	10	50	120	400	
	UPTO	10	50	120	400	-	
f	FINE (X.XXX)	± 1°	± 0° 30'	± 0° 20'	± 0° 10'	± 0° 5'	
m	MEDIUM (X.XX)						
c	COARSE (X.X)	± 1° 30'	± 1°	± 0° 30'	± 0° 15'	± 0° 10'	
v	VERY COARSE (X)	± 3°	± 2°	± 1°	± 0° 30'	± 0° 20'	

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COMPUTER GENERATED DRAWING | DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK | DO NOT SCALE | DRG SIZE : A3

MAHINDRA & MAHINDRA LIMITED
TRACTOR DIVISION
KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO : 600000010519

PART NO. : 007515047D1

PART NAME : SPACER BRACKET REAR

MATERIAL : HRSC-0, 3 THK IS:1079

HEAT TREATMENT :

	NAME	SIGN	DATE
CAD ENGG.			
DESIGNER	KAB		
CHECKER	RNM		
APPR.BY	DHM		

FIRST USED TRCR. MODEL

SCALE 1:1

SHEET 1 OF 1

UNIT QTY. : 1

WEIGHT :0.100 kg.

ALL DIMENSIONS ARE IN mm. | CHECK DRG WITH LATEST CHANGE No_____

E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE
			DRAWING FORMALIZATION FOR PRODUCTION				
600000010519	AA		REDRAWN WITH 3D REF.	MKB	NVC	RAW	05/11/15